

FOR THOSE WHO KNOW
THE DIFFERENCE



US CATALOG 2019

FOR THOSE WHO KNOW THE DIFFERENCE

Prestigious. Legendary. Reliable. The principles that you know Steyr Arms for today were first established in 1864 by Josef Werndl when he launched Steyr Mannlicher with the production of the modern breech-loading rifle system. His patented firearm was renowned for its quality and unique gun lock. It was so revered that demand for the rifle quickly grew across the world. Soon, the precursor to Steyr Arms was producing 8,000 rifles per week. Through the decades, we've stared down many challenges and met each with flying colors. Today, Josef Werndl's drive to produce the most reliable firearms on the market is alive and well in Steyr Arms USA. We manufacture top-of-the-line guns, like the Steyr AUG, proudly at our American headquarters in Bessemer, Ala., and are the exclusive importer for all Steyr Arms products. In addition, we are the exclusive importer of the clothing lines JAGDHUND and X JAGD, Corvus Defensio aftermarket AUG products, and Merkel firearms. Our family of products is distinguished as accurate, proven and engineered for precision. Steyr Arms USA continues to build on our legendary reputation by delivering the absolute best out-of-the-box firearm. Every bolt-action rifle is test-fired at the factory and comes with a unique shot card and sub-MOA accuracy. *Guaranteed.*



TABLE OF CONTENTS

FIREARMS

STEYR ARMS USA

STEYR PISTOL & AUG	4-12
STEYR A2 MF PISTOL	4-7
STEYR AUG A3 M1	10-13

STEYR PRECISION RIFLES	14-27
STEYR PRO THB	16-17
STEYR SSG 04	18-19
STEYR SSG 08	20-21
STEYR SSG 08-A1	22-23
STEYR SSG M1	24-25
STEYR HS .50-M1	26-27

STEYR HUNTING RIFLES	28-41
STEYR ZEPHYR II	30-31
STEYR MONOBLOC	32-33
STEYR SCOUT	34-35
STEYR CARBON CL II	36-37
STEYR CL II	38-39
STEYR SM12®	40-41

STEYR FEATURES	44-45
STEYR CUSTOM SHOP	46-47

CLOTHING

JAGDHUND USA	66
MEN'S OUTERWEAR	68-73
WOMEN'S OUTERWEAR	74-77
MEN'S SHIRTS	78-79

WOMEN'S BLOUSES	80-81
SWEATERS	81

FOOTWEAR	82-83
BASE LAYER	83

ACCESSORIES	84-87
BACKPACKS	84-85
HATS & SCARVES	86-87

MERKEL USA

SXS SHOTGUNS	50-53
40E • 147EL/147SL • 1620 EL/1620SL	
280EL/280SL • 360EL/360SL	

OVER AND UNDERS	54-55
2000EL • 2001EL • 2116EL	

K3 SINGLE SHOT RIFLES	56-58
-----------------------	-------

ENGRAVING	59
-----------	----

SMALL FRAME DOUBLE RIFLES	60-61
141 • 161	

SAFARI GRADE DOUBLE RIFLES	62
140-2 • 140-2.1 • 140-2.2	

MANUFACTURING	63
---------------	----

BARRELS	64
---------	----

STOCK MAKING & PRODUCTION	65
---------------------------	----

X JAGD USA

MEN'S SOLID OUTERWEAR	90-92
MEN'S BASE LAYER	93

WOMEN'S SOLID OUTERWEAR	94-96
WOMEN'S BASE LAYER	97

MEN'S CAMOUFLAGE	98
WOMEN'S CAMOUFLAGE	99

NET WEAR	100
----------	-----

ACCESSORIES	101
-------------	-----



EXPERIENCE THE PISTOL
THAT WILL MAKE
THE DIFFERENCE

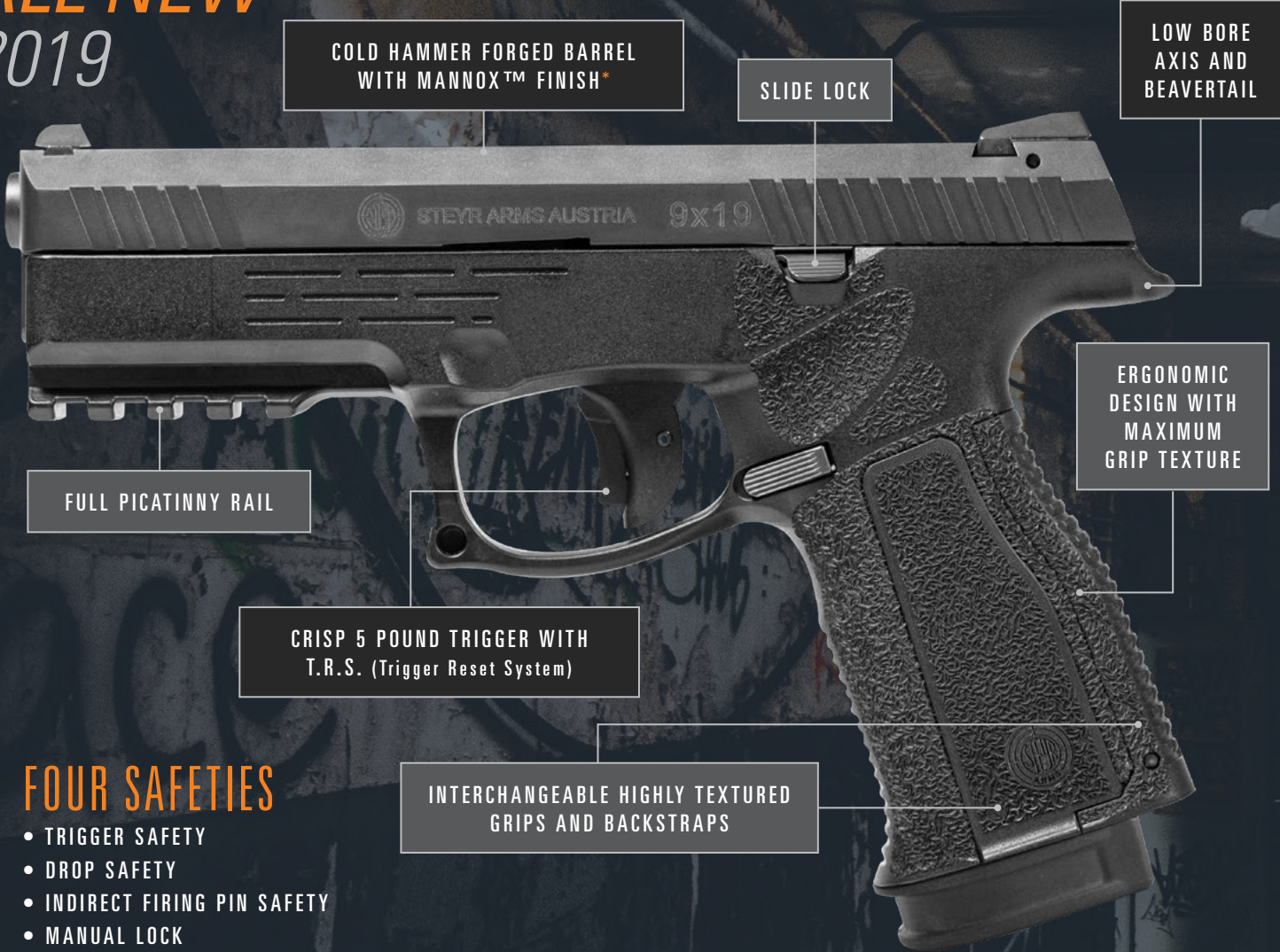


ALL NEW
2019

STEYR A2 MF PISTOL

THE ORIGINAL DESIGN

As the original patent holder for a single multi function pistol chassis, the Steyr A2 MF fully materializes on the concept of a pistol capable of multiple configurations. Users will now have the ability to swap between several grip modules and slide assembly options to meet their specific needs. The result will be a tailored solution to meet the challenge of even the most discerning shooter.



FOUR SAFETIES

- TRIGGER SAFETY
- DROP SAFETY
- INDIRECT FIRING PIN SAFETY
- MANUAL LOCK

MODULAR FRAME

The **A2 MF** series brings the Steyr pistol line into the modern world and beyond sporting new features and a redesigned frame. The new grip module features a re-contoured grip and the addition of modular grip panels offered in various sizes to ensure a proper fit for the smallest to largest of hands. An aggressive texture has been applied to the handle to maximize the traction of the grip. The A2 MF incorporates a flared magwell, which offers a wider opening to reduce reloading time. Keeping in tradition of the previous A1 series, the A2 MF series maintains the high grip angle and low bore axis that offers uncompromising comfort and recoil mitigation. Forward Slide Serrations have been added for positive grip when manipulating the slide. Steyr Arm's proprietary trapezoid sights come standard on the A2 MF and offer a refined quick acquisition combat sighting system. The A2 MF series blends these features with the original timeless design of a multi function pistol chassis that has set the industry standard that others follow.



SPECIFICATIONS

MODEL	L-A2 MF
CALIBER	9mm
CAPACITY	10 or 17 Rounds
BARREL LENGTH	4.5"
WEIGHT	1.7 lbs
OVERALL LENGTH	7.9"
HEIGHT	5.6"
WIDTH	1.3"



LEADING THE PACK
AND MAKING
THE DIFFERENCE
SINCE 1977



STEYR AUG A3 M1

A STEYR CLASSIC

The **Steyr AUG A3 M1** is an iconic bullpup rifle that packs a full 16-inch barrel into one small package with an overall length of 28 inches. Our motto is “Why SBR?” Don’t sacrifice velocity for a tiny barrel. The AUG’s short-stroke gas piston operating system allows the rifle to run clean and cool, resulting in less wear and tear on the rifle along with a reduced cleaning time. The adjustable gas regulator easily allows the AUG to be reliably operated dirty or clean, either suppressed or un-suppressed. With the quick-change barrel design, various barrel lengths of 16, 18, 20 or 24 inches can be quickly swapped out to accomplish any mission.

SPECIFICATIONS

MODEL	AUG A3 M1 (Standard)	AUG A3 M1 (NATO)
CALIBER	.223 Rem / 5.56x45mm	.223 Rem / 5.56x45mm
CAPACITY	10 / 30 / 42 Rounds	10 / 30 / 42 Rounds
BARREL LENGTH	16" / 18" / 20" / 24"	16" / 18" / 20" / 24"
WEIGHT	7.8 lbs	7.8 lbs
OVERALL LENGTH	28.15" (with 16" barrel)	28.15" (with 16" barrel)
AMBIDEXTROUS	Yes	No - Right Hand Only



AUG OPTIONS

A variety of rail lengths and optics are available, which can be easily interchanged as needed. The standard ejection port can be configured for either right or left-handed shooters. The STANAG "NATO" version is also available, which accepts AR-15 magazines. This option retains all of the superior features of the AUG with the exception of left-handed capability and a bolt release.



SHORT RAIL
BLACK STANDARD

1.5X OPTIC
GREEN STANDARD

EXTENDED RAIL
MUD NATO

HIGH RAIL
WHITE NATO



AUG ENHANCEMENTS

Corvus Defensio has produced a line of parts that are perfect compliments to the AUG. Quality and functionality are the focus when creating these innovative products, and Steyr currently offers four enhancements: an Anti-Rotation QD-Sling Attachment, an Enhanced Release Button, a Case Deflector, and an M1 Receiver Rail. For those looking to take their AUG to the next level, these accessories are must-haves, and none of them permanently alter the user's stock or rifle. More parts will be available throughout 2019.



RECEIVER RAIL

ANTI-ROTATION QUICK
DETACH SLING ATTACHMENT

ENHANCED
MAGAZINE RELEASE

CASE DEFLECTOR (Right Hand,
Left Hand and NATO Options)



GUARANTEED ACCURACY IS
THE DIFFERENCE





PRO THB OPTIONS



STEYR PRO THB 16"

STEYR PRO THB 20"

STEYR PRO THB 26"
WITH OPTIONAL LONG RAIL

AFFORDABLE LUXURY

The **Steyr Pro THB** (Tactical Heavy Barrel) is an entry-level precision rifle built on Steyr's renowned Safe Bolt System (SBS)* action mated to a precision cold hammer forged barrel. All hardware is protected by a MannoX™ finish, making this rifle both weatherproof and reliable. Other standard features of the Pro THB include a 20 MOA Picatinny rail, 5/8-24 threaded barrel, an adjustable length of pull and a two-stage magazine*. A full-length rail option is available for all variations (16-, 20- and 26-inch barrel lengths), and comes chambered in either .308 Win. or the new 6.5 Creedmoor. The Pro THB is also available as an A1 version that includes a full-length rail system.

MANNERS
COMPOSITE STOCK

Steyr Arms and Manners worked together to create a stock option to meet the needs of Law Enforcement and Precision Shooters. The end result was the blend of Austrian finesse and American ingenuity. The new stock features a Manner's Mini Chassis System that offers supreme repeatability and solid aluminum trigger guard for durability. The magwell is built into the chassis and offers a solid lock up for magazines and smooth loading. There is also a built-in adjustable comb and adjustable length of pull with Manner's spacer system. Two QD sling swivel cups and a front mounted picatinny rail for a bipod come standard. This Stock is ideal for those looking for enhanced features to improve comfort.



MANNERS COMPOSITE STOCK UPGRADE

SPECIFICATIONS

MODEL	Pro THB Black	Pro THB Green
CALIBER	.308 Win	6.5 Creedmoor
CAPACITY	4 Rounds	4 Rounds
BARREL LENGTH	16" / 20" / 26"	25"
WEIGHT	8.2 lbs / 8.7 lbs / 9.3 lbs	9.3 lbs
OVERALL LENGTH	36.7" / 40.7" / 45.2"	46"
THREADED BARREL	5/8" x 24 RH	5/8" x 24 RH
ACTION	SBS*	SBS*





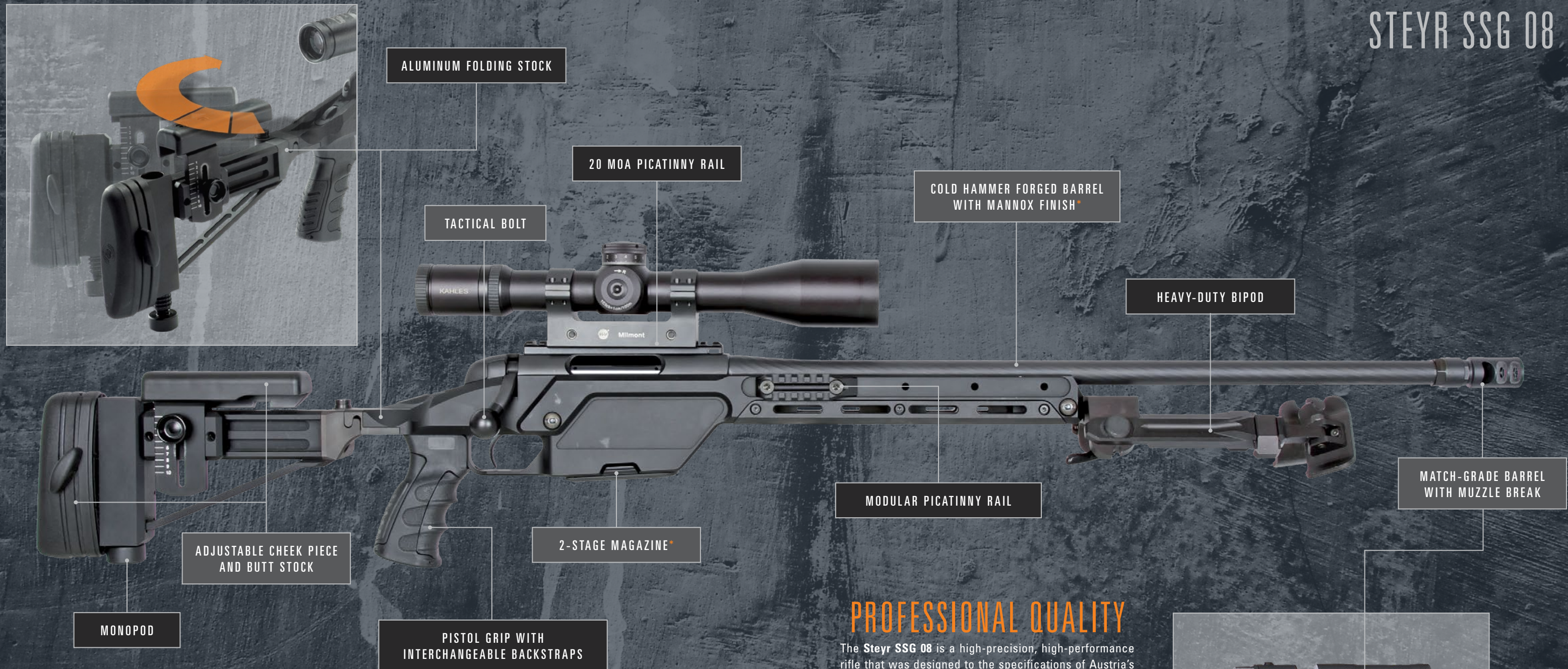
PRECISE SIMPLICITY

The **Steyr SSG 04** is the next level of Steyr's precision rifles, and it's the roots of the Pro THB. Designed with the competitive shooter or long-range hunter in mind, the SSG 04 comes standard with a recoil-reducing muzzle break, adjustable cheek piece and recoil pad, and is also available with a high-capacity magazine adapter. This adapter takes capacity up to 10 rounds in .308 Win. and eight rounds in .300 Win. Mag. The SSG 04-A1 variation adds a full-length Picatinny rail (pictured below). Just like our Pro THB, the SSG 04 is also available with our A1 full-length Pic rail.

SPECIFICATIONS

MODEL	SSG 04	SSG 04-A1
CALIBER	.243 Win. / .308 Win. / *.300 Win. Mag.	.243 Win. / .308 Win. / *.300 Win. Mag.
CAPACITY	10 Rounds / *8 Rounds	10 Rounds / *8 Rounds
BARREL LENGTH	20" / 23.6" / *23.6"	20" / 23.6" / *23.6"
WEIGHT	10.8 lbs / 10.4 lbs / *10.8 lbs	11 lbs / 10.6 lbs / *11 lbs
OVERALL LENGTH	46.3" / 42.6" / *46.3"	46.3" / 42.6" / *46.3"
ACTION	SBS*	SBS*





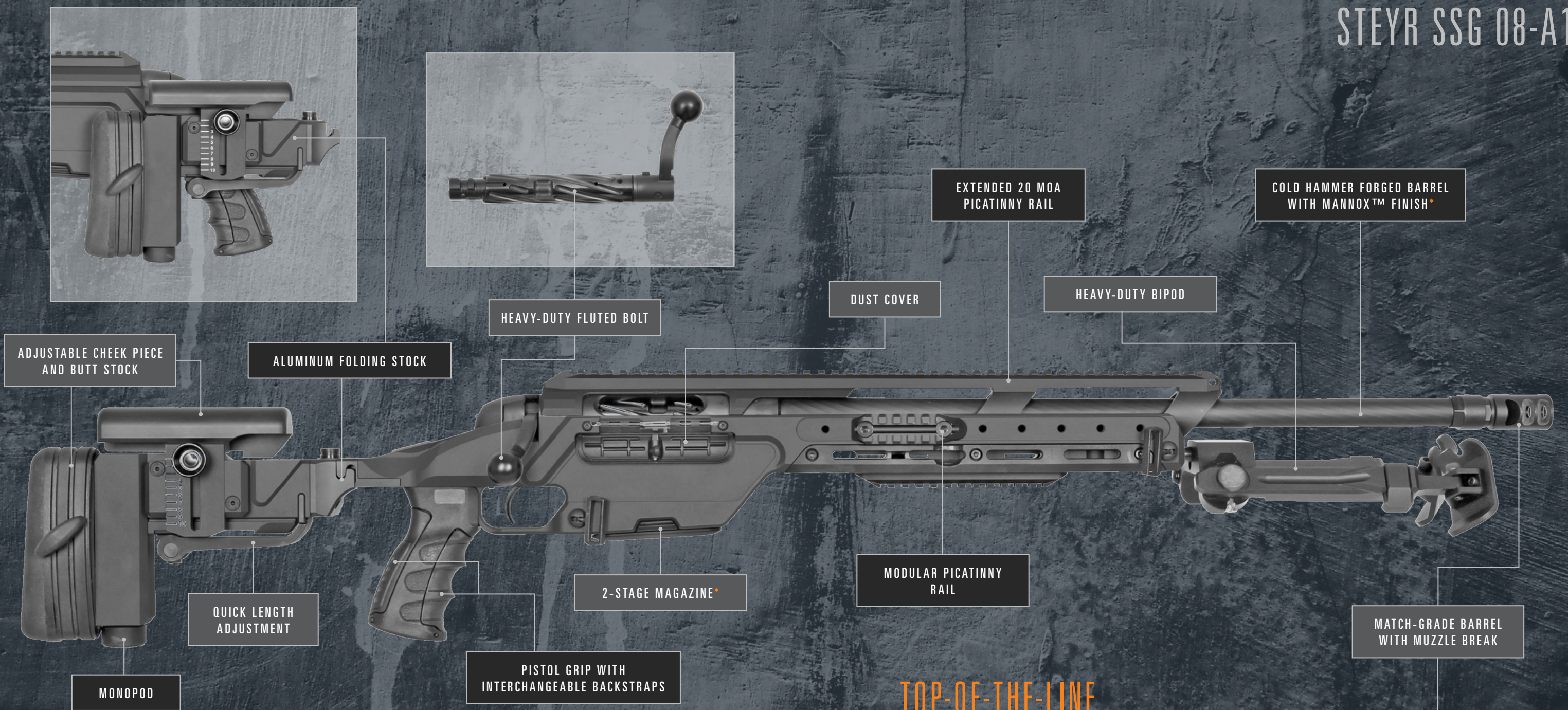
SPECIFICATIONS

MODEL	SSG 08
CALIBER	.243 Win. / .308 Win. / *.300 Win. Mag. / **.338 Lap. Mag.
CAPACITY	10 Rounds / *8 Rounds / **6 Rounds
BARREL LENGTH	20" / 23.6" / *23.6" / **25.6"
WEIGHT	12.4 lbs / *12.5 lbs / **13.5 lbs
OVERALL LENGTH	43.4" / 47" / *47" / **49"
ACTION	SBS*

PROFESSIONAL QUALITY

The **Steyr SSG 08** is a high-precision, high-performance rifle that was designed to the specifications of Austria's EKO COBRA anti-terrorism unit, and was developed for professional applications in demanding environments. The free-floated, cold hammer forged barrel comes standard with an effective recoil-reducing muzzle break. The SSG 08 features a folding hard Eloxal-coated aircraft-aluminum stock with an adjustable rear monopod, cheekpiece and recoil pad. The pistol grip is configurable with a choice of interchangeable backstraps to adjust for hand size and optimized grip. The action is topped with a 20 MOA Picatinny rail, while the foreend allows for short Picatinny rails on both sides. The underside of the stock also houses a UIT rail designed for accessories such as a handstops and bipod mounts. Like all Steyr bolt-action rifles, the SSG 08 is built on the renowned SBS* action.





SPECIFICATIONS

MODEL	SSG 08-A1
CALIBER	.308 Win / *.338 Lap. Mag.
CAPACITY	10 Rounds / *6 Rounds
BARREL LENGTH	20" / 23.6" / *25.6"
WEIGHT	15.2 lbs / 15.6 lbs / *16.3 lbs
OVERALL LENGTH	42.5" / 46.1" / *49.1"
ACTION	SBS*

TOP-OF-THE-LINE
PERFORMANCE

The **Steyr SSG 08-A1** is a top-of-the-line precision rifle that enhances the standard SSG 08. The A1 variant adds a full-length rail, fluted bolt with dust cover, and an adjustable length of pull. The SSG 08-A1 is available in either .308 Win. or .338 Lapua Magnum.



THREE SAFETIES

- TRIGGER SAFETY
- BOLT HANDLE AND FIRING PIN LOCK
- AMBIDEXTROUS THUMB SAFETY

ADJUSTABLE
2-STAGE TRIGGER

DUST COVER

STEEL DOUBLE-COLUMN
BOX MAGAZINE

PISTOL GRIP WITH
INTERCHANGEABLE BACKSTRAPS

EASILY INTERCHANGEABLE COLD
HAMMER FORGED BARRELS

EXTENDED 20 MOA
PICATINNY RAIL

MATCH-GRADE BARREL
WITH MUZZLE BREAK

M-LOK MOUNTING SYSTEM
ALSO AVAILABLE

SPECIFICATIONS

MODEL	SSG M1
CALIBER	.308 Win / *.338 Lap. Mag.
CAPACITY	10 Rounds
BARREL LENGTH	20" / 25" / *27.2"
WEIGHT	14 lbs / 14.3 lbs / *15 lbs
OVERALL LENGTH	43.2" / 49.2" / *50.4"
ACTION	SBS*

EVOLUTION OF PRECISION ENGAGEMENT

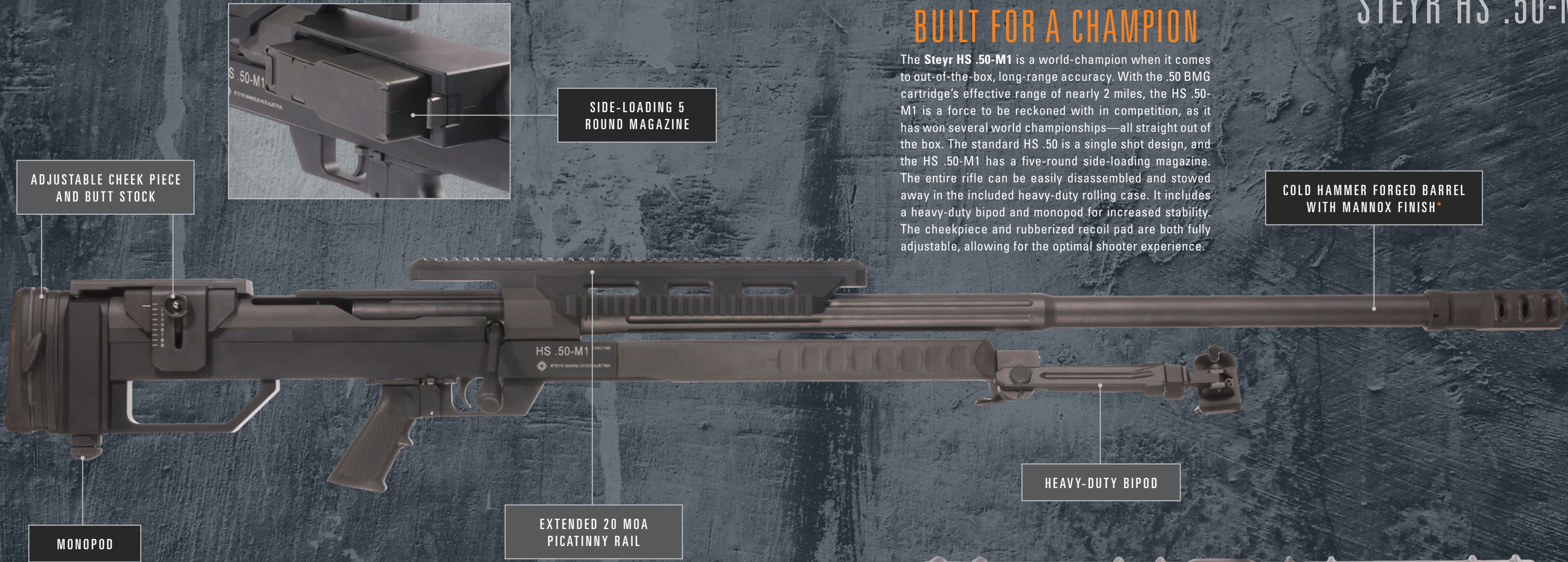
The **SSG M1** demonstrates Steyr Arm's ability to continue to set the trends in precision rifles. Boasting a new multi function rifle chassis and features not found anywhere other than Steyr. The SSG M1 is a true configurable sniper rifle that can meet the most demanding mission requirements. Drawing on the lineage of previous SSG sniper rifles the M1 features Steyr's proven safe bolt system with a new ambidextrous safety selector. The receiver has been improved to include a built in picatinny optical base, fluted bolt, and dust cover. The M1 breaks the paradigm of accuracy and repeatability with a new barrel exchange system. Users can switch barrels and calibers with ease and without compromising the integrity of the rifle. Barrels on the M1 are hammer forged using Steyr's proprietary methods that offer world-class accuracy that is second to none. The M1 features an adjustable two-stage trigger that has three positions for length for smooth consistent pulls of the trigger. The pistol grip comes with interchangeable back straps to tailor fit and can be replaced if desired by most AR-15 pattern grips. The new multi function rifle chassis features a foreend available in M-LOK or Key Mod. The buttstock offers a fully adjustable comb, length of pull, and recoil pad. The right side folding stock capability allows a lower profile for transport and storage. The SSG M1 is the first and last choice for those who know.

EXTRA BARRELS AND
SOFT-SIDED CARRYING
CASE (NOT INCLUDED)



BUILT FOR A CHAMPION

The Steyr HS .50-M1 is a world-champion when it comes to out-of-the-box, long-range accuracy. With the .50 BMG cartridge's effective range of nearly 2 miles, the HS .50-M1 is a force to be reckoned with in competition, as it has won several world championships—all straight out of the box. The standard HS .50 is a single shot design, and the HS .50-M1 has a five-round side-loading magazine. The entire rifle can be easily disassembled and stowed away in the included heavy-duty rolling case. It includes a heavy-duty bipod and monopod for increased stability. The cheekpiece and rubberized recoil pad are both fully adjustable, allowing for the optimal shooter experience.



SPECIFICATIONS

MODEL	HS .50-M1	HS .50 (Single Shot)	HS .460 (Single Shot)
CALIBER	.50 BMG	.50 BMG	.460
CAPACITY	5 Rounds	1 Round	1 Round
BARREL LENGTH	24" / 33"	33"	33"
WEIGHT	26.4 lbs / 30.4 lbs	28.2 lbs	28.2 lbs
OVERALL LENGTH	48" / 59.4"	57.3"	57.3"



DISCOVER A HUNTING LINE
WHERE EVERY SHOT MAKES
THE DIFFERENCE





SPECIFICATIONS

MODEL	Zephyr II
CALIBER	.17 HMR / .22 LR / .22 WMR
CAPACITY	5 Rounds
BARREL LENGTH	19.7"
WEIGHT	5.8 lbs
OVERALL LENGTH	39.2"
ACTION	Short
THREADED BARREL	1/2" x 28

A REIMAGINED CLASSIC

The award-winning **Steyr Mannlicher Zephyr II** is the rebirth of the original Zephyr rifle, which was produced from 1955 through 1971. This new rifle takes cues from the original Zephyr's build quality, and also sets new standards in the hunting-style, bolt-action, rimfire rifle segment. It features a classic European walnut stock with a Bavarian cheek piece and fish scale checkering. The Zephyr II has a tang safety, detachable 5-round box magazine, and comes with a threaded barrel option for all calibers. The cold hammer forged barrel with MannoX[®] finish make for tough, reliable design that will withstand the elements while out in the field. This lightweight bolt-action, weighing only 5.8 pounds, is available in .17 HMR, .22 Long Rifle, and .22 WMR.



2019 AMERICAN HUNTER
GOLDEN BULLSEYE
"RIFLE OF THE YEAR" AWARD



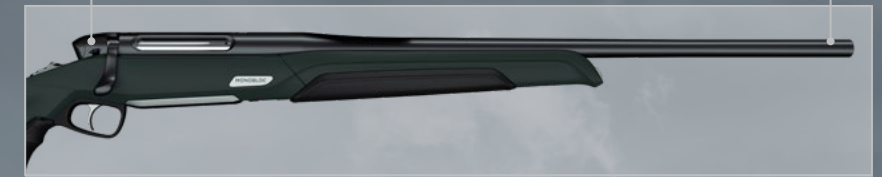
GRAY'S SPORTING JOURNAL
GRAY'S BEST RIFLE AWARD
FOR 2019



SPORTING CLASSICS
AWARD OF EXCELLENCE
FOR 2019

STEYR MONOBLOC

BARREL AND RECEIVER ARE FORGED FROM A SINGLE STEEL BLOCK



COLD HAMMER FORGED BARREL WITH MANNOX FINISH*

COLOR OPTIONS



HAND COCKING SYSTEM*

SYNTHETIC STOCK WITH ALUMINUM BEDDING



STEEL 4 ROUND MAGAZINE

HANDMADE LEATHER INLAYS

DETACHABLE FORWARD SET TRIGGER

TRIGGER HOUSING STORAGE IN STOCK



SPECIFICATIONS

MODEL	MONOBLOC
CALIBER	.308 Win. / 30-06 Spr.
CAPACITY	4 Rounds
BARREL LENGTH	22"
WEIGHT	8.2 lbs
OVERALL LENGTH	42.3"
ACTION	SBS*

A STEYR REVOLUTION

The **Steyr MONOBLOC** is an extremely unique hunting rifle, named for its barreled action, which is cold hammer forged from a single piece of steel and then milled to form the chamber and action. The result is an ultra-accurate rifle, built to military-grade standards with the toughness and reliability that have become synonymous with the Steyr name. The barreled action is tightly mated to an ergonomic and distinctively styled synthetic stock via an integral aluminum-bedding block. The stock features accented leather inlays in the forend, pistol grip and cheekpiece, providing a unique and elegant look. As an added safety feature in addition to the Hand Cocking System*, the MONOBLOC's single-set trigger is detachable and can be stored in the stock.



VERSATILITY FOR ANY SITUATION

The **Steyr Scout** was developed after a nearly decade-long collaboration with legendary Lt. Col. Jeff Cooper (USMC R). Weighing in at 7 lbs. and with an overall length of less than one meter, this lightweight and compact bolt-action rifle has become the ideal solution for versatility, durability, accuracy and reliability in the field. The Scout has an integrated bipod housed in the forearm, making for quick setup and positioning. Scopes can be mounted in multiple configurations, including the classic long-eye relief variation. The Steyr Scout also incorporates a set of backup ghost-ring sights that can be used when necessary. Other features of the Scout rifle include a two-stage magazine* (with an additional 5-round magazine contained in the butt stock), and Steyr's renowned SBS* action.

STEYR SCOUT



SPECIFICATIONS

MODEL	Scout - Fluted Barrel	Scout - Non-Fluted Barrel
CALIBER	.223 Rem. / .243 Win. / 7mm-08 Rem. 308 Win. / 6.5 Creedmoor*	308 Win.
CAPACITY	5 Rounds; 2 Magazines	5 Rounds; 2 Magazines
BARREL LENGTH	19"	22"
WEIGHT	6.6 lbs / 7 lbs*	7.5 lbs
OVERALL LENGTH	39.5"	42.5"
THREADED BARREL	1/2" x 20	5/8" x 24
ACTION	SBS*	SBS*



FLEXIBLE FOR EVERY NEED

The newly designed **Steyr FlexSight** is the first open sight that can be changed without tools and returns to the exact position and correct alignment at the end of the barrel. This feature allows the user to easily change between open sights, muzzle break or a silencer if the option is available.



STEYR FLEXSIGHT OPTIONAL

COLD HAMMER FORGED BARREL WITH MANNOX FINISH*

THREADED BARREL

CARBON PACKAGE INCLUDES SOFT-SIDED CARRYING CASE, RANGE NOTEBOOK, AND HAT

FBT Fine Ballistic Tools

LIGHTWEIGHT CARBON FIBER STOCK DESIGNED BY FBT

TACTICAL BOLT HANDLE

DETACHABLE BOX MAGAZINE

COMBI TRIGGER*

THREE SAFETIES

- 3-POSITION SAFETY
- BOLT HANDLE AND FIRING PIN LOCK
- TRIGGER SAFETY

LIGHTWEIGHT INNOVATION

The new **Steyr Carbon CL II** combines the accuracy of a Steyr rifle with a new extra light and robust carbon fiber stock. Designed by Fine Ballistic Tools (FBT), the new stock is both lightweight and highly stable, and it is also a "quiet" carbon fiber stock with the same acoustic characteristics as a wooden stock. Like the standard CL II, the Carbon CL II has a cold hammer forged barrel with our Mannox* finish, and is available with a Combi Trigger*, allowing it to be configured from a light direct trigger to an adjustable set trigger. This package also includes the specially branded soft-sided carrying case, range notebook, and hat.

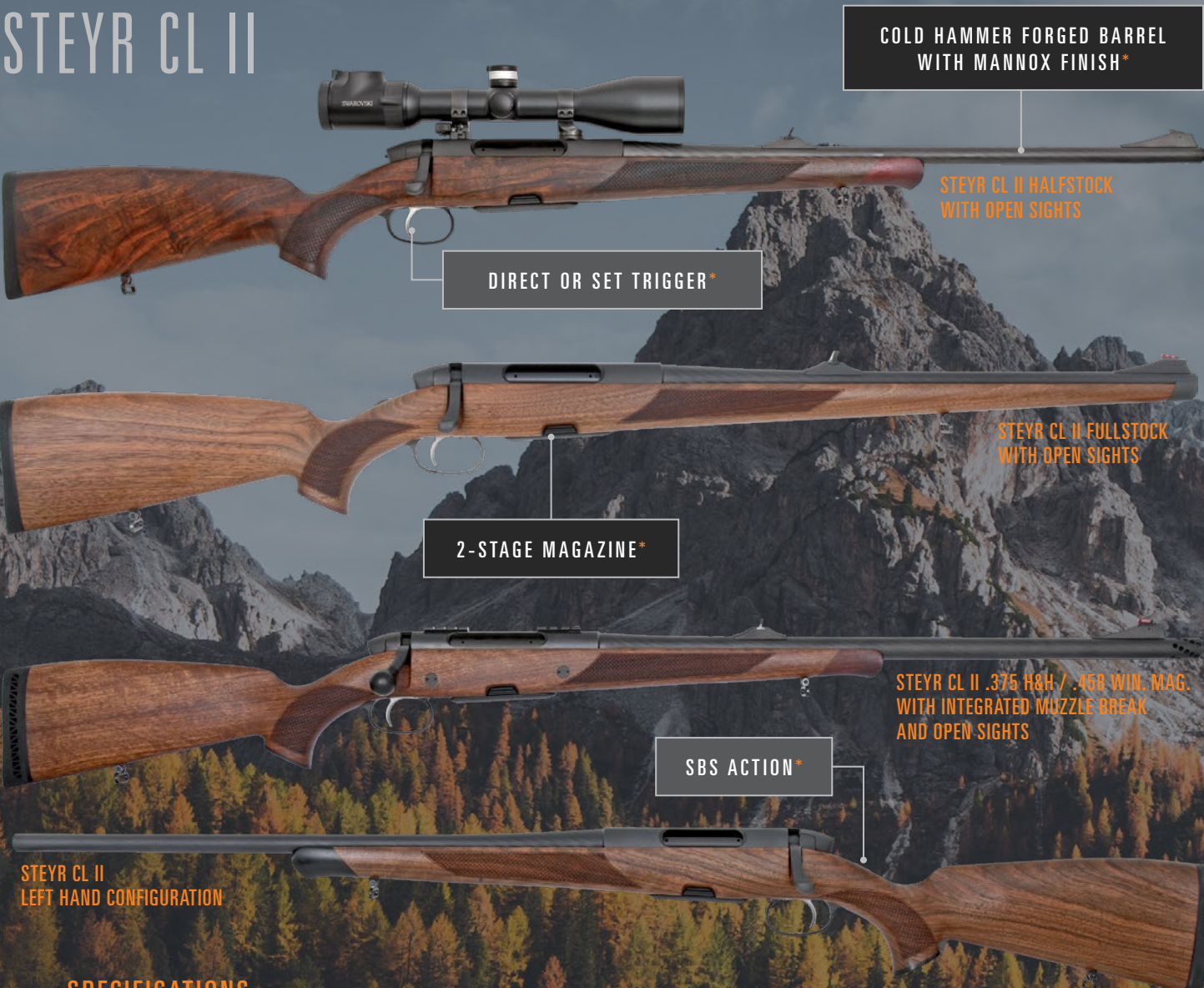


SPECIFICATIONS

MODEL	Carbon CL II
CALIBER	.308 Win. / *6.5 Creedmoor / **338 Lap. Mag.
CAPACITY	4 Rounds / *4 Rounds / **3 Rounds
BARREL LENGTH	20" / *25" / **25.6"
WEIGHT	6.7 lbs / *7.5 lbs / **7.7 lbs
OVERALL LENGTH	43.7" / *46.7" / 48"
THREADED BARREL	5/8" x 24
ACTION	SBS*



STEYR CL II



COLD HAMMER FORGED BARREL
WITH MANNOX FINISH*

STEYR CL II HALFSTOCK
WITH OPEN SIGHTS

DIRECT OR SET TRIGGER*

STEYR CL II FULLSTOCK
WITH OPEN SIGHTS

2-STAGE MAGAZINE*

STEYR CL II .375 H&H / .458 WIN. MAG.
WITH INTEGRATED MUZZLE BREAK
AND OPEN SIGHTS

SBS ACTION*

STEYR CL II
LEFT HAND CONFIGURATION

SPECIFICATIONS

MODEL	CL II Halfstock Standard	CL II Halfstock Magnum
CALIBER	.222 Rem. / .223 Rem. / 243 Win. / .308 Win. 7mm-08 Rem. / 7x64 / .270 Win. / .30-06 Spr. .25-06 Rem. / 6.5x55 SE / 8x57 JS / 9.3x62	7mm Rem. Mag. / .300 Win. Mag. .300 WBY / 8x68 S / .270 WSM .300 WSM / *.375 H&H, *.458 Win. Mag.
CAPACITY	4 Rounds	3 Rounds
BARREL LENGTH	22"	25" / *23.6"
WEIGHT	7.4 lbs	7.9 lbs / *8.2 lbs
OVERALL LENGTH	43.7"	46.9" / *45.3"

MODEL	CL II Mountain	CL II Fullstock
CALIBER	.243 Win. / .308 Win. / 7mm-08 Rem. 7x64 / .270 Win. / .30-06 Spr. 6.5x55 SE / 8x57 JS / 9.3x62	.222 Rem. / .223 Rem. / 243 Win. / .308 Win. 7mm-08 Rem. / 7x64 / .270 Win. / .30-06 Spr. .25-06 Rem. / 6.5x55 SE / 8x57 JS / 9.3x62
CAPACITY	4 Rounds	4 Rounds
BARREL LENGTH	20"	20"
WEIGHT	7.3 lbs	7.7 lbs
OVERALL LENGTH	41.7"	42.1"

STEYR CL II SX



LIGHTWEIGHT SYNTHETIC
STOCK DESIGN

STEYR CL II SX

RECOIL PAD

ALUMINUM BEDDING

STEYR CL II SX MOUNTAIN
WITH OPEN SIGHTS

HUNT WITH CONFIDENCE

The **Steyr Mannlicher CL II** is an excellent hunting rifle based on the legendary Pro Hunter platform, well known for its durability and functionality. Like the SM12®, the CL II has the classic qualities of a Bavarian cheek piece and fish scale checkering, as well as the standard cold hammer forged barrel with Mannox* finish. The CL II comes chambered in an assortment of calibers and configurations, including a left-handed version. Features include a direct or set trigger* option, and an SBS* action with 3-position safety. The CL II SX has an aluminum bedding within the synthetic stock, making it both strong and lighter weight than the standard version. The SX version also has a full recoil pad for added comfort.



SPECIFICATIONS

MODEL	CL II SX Standard	CL II SX Magnum
CALIBER	.243 Win. / .308 Win. / 7mm-08 Rem. 7x64 / .270 Win. / .30-06 Spr. / 6.5x55 SE .25-06 Rem. / 8x57 JS / 9.3x62	7mm Rem. Mag. / .300 Win. Mag. .300 WBY / 8x68 S / .270 WSM .300 WSM / .375 H&H
CAPACITY	4 Rounds	2 Rounds
BARREL LENGTH	22"	25"
WEIGHT	7.5 lbs	7.6 lbs
OVERALL LENGTH	43.1"	46.3"

MODEL	CL II SX Mountain
CALIBER	.243 Win. / .308 Win. / 7mm-08 Rem. 7x64 / .270 Win. / .30-06 Spr. / 6.5x55 SE .25-06 Rem. / 8x57 JS / 9.3x62
CAPACITY	4 Rounds
BARREL LENGTH	20"
WEIGHT	7.3 lbs
OVERALL LENGTH	41"



STEYR SM12



SPECIFICATIONS

MODEL	SM12 Halfstock Standard	SM12 Halfstock Magnum
CALIBER	.243 Win. / .308 Win. / 7mm-08 Rem.	7mm Rem. Mag. / .300 Win. Mag.
	7x64 / .270 Win. / .30-06 Spr.	.300 WBY / 8x68 S / .270 WSM
	6.5x55 SE / 8x57 JS / 9.3x62	.300 WSM
CAPACITY	4 Rounds	3 Rounds
BARREL LENGTH	22"	25"
WEIGHT	7.7 lbs	7.9 lbs
OVERALL LENGTH	43.8"	46.9"

MODEL	SM12 Mountain	SM12 Fullstock
CALIBER	.243 Win. / .308 Win. / 7mm-08 Rem.	.243 Win. / .308 Win. / 7mm-08 Rem.
	7x64 / .270 Win. / .30-06 Spr.	7x64 / .270 Win. / .30-06 Spr. / 6.5x55 SE
	6.5x55 SE / 8x57 JS / 9.3x62	.25-06 Rem. / 8x57 JS / 9.3x62
CAPACITY	4 Rounds	4 Rounds
BARREL LENGTH	20"	20"
WEIGHT	7.1 lbs	7.7 lbs
OVERALL LENGTH	41.7"	41.7"



FIBER OPTIC OPEN SIGHT DESIGN

STEYR SM12 SX



HUNT WITH EXCELLENCE

The Steyr Mannlicher SM12 is made with classic design in mind, and it sets a new standard of excellence for all-purpose hunting rifles. It has fish-scale checkering and a Bavarian cheek piece, giving it an elegant look. The SM12 has a cold hammer forged barrel with a durable Mannox® finish and comes chambered in an assortment of calibers and configurations. Unique features of the SM12 include the Combi Trigger® and Steyr's Hand Cocking System®, making for an overall more efficient and safer operation. The SM12 SX has an aluminum bedding block molded inside the synthetic stock to compliment its strong and lightweight design. In addition, the SX version has a full recoil pad for added comfort.



SPECIFICATIONS

MODEL	SM12 SX Standard	SM12 SX Magnum
CALIBER	.243 Win. / .308 Win. / 7mm-08 Rem.	7mm Rem. Mag. / .300 Win. Mag.
	7x64 / .270 Win. / .30-06 Spr.	.300 WBY / 8x68 S / .270 WSM
	6.5x55 SE / 8x57 JS / 9.3x62	.300 WSM
CAPACITY	4 Rounds	3 Rounds
BARREL LENGTH	22"	25"
WEIGHT	7.5 lbs	7.6 lbs
OVERALL LENGTH	43.1"	46.3"

MODEL	SM12 SX Mountain
CALIBER	.243 Win. / .308 Win. / 7mm-08 Rem.
	7x64 / .270 Win. / .30-06 Spr.
	6.5x55 SE / 8x57 JS / 9.3x62
CAPACITY	4 Rounds
BARREL LENGTH	20"
WEIGHT	7.3 lbs
OVERALL LENGTH	41.1"



TOP FEATURES AND
CUSTOMIZATION ARE
THE DIFFERENCE



AVAILABLE FOR CL II

3-POSITION SAFETY WHEEL



The weapon can be loaded and unloaded in the **Safe Position**. The trigger is locked, preventing unintentional firing.

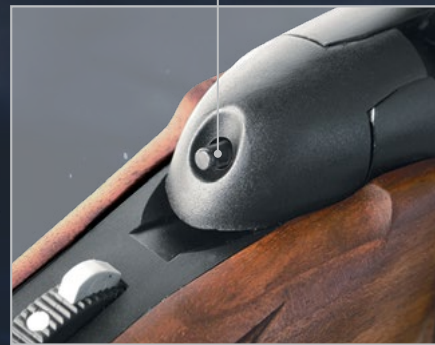


Just before firing, roll the silent safety wheel forward into **Fire Position**.



A button on the safety wheel prevents it from rolling back unintentionally while in the **Locking Position**. The firing pin and bolt are both locked.

COCKING INDICATOR



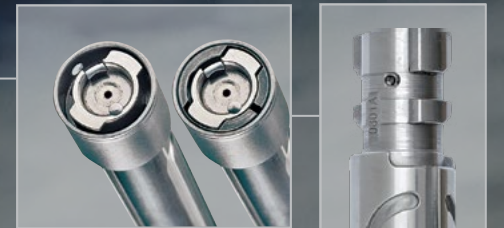
SAFE BOLT SYSTEM (SBS)

The patented **Safe Bolt System (SBS)** has a unique 2+1 safety that is operated by a wheel switch on the tang of the stock. In addition to the 3-position safety wheel, the SBS bolt has four locking lugs that must be rotated 60 degrees in order to unlock the bolt, as well as multiple gas ports. A patented safety bushing guarantees a shooter's protection against unexpected, excessive chamber pressure and any escaping gases. Steyr has tested the bushing with high-pressure proof rounds of 120,000 PSI without any damage occurring.

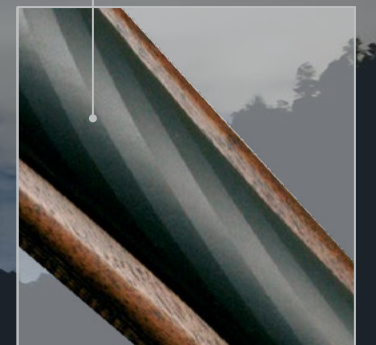
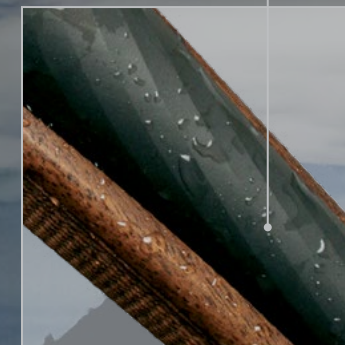


STEYR FEATURES

Special grooves are machined into the bolt that guarantees reliable rifle operation, even under extreme environmental conditions. The large bolt head design locks directly behind the cartridge case into the receiver. The bolt handle also locks into the receiver.



MANNOX FINISH



PATENTED FINISH

Our patented **Mannox Finish** prevents wear and corrosion of the outer metal parts. It is completely impenetrable to rain, moisture, sweat and blood, and the surface is designed with non-reflective properties to help conceal the shooter's position.

COMBI TRIGGER



The light direct trigger has approx 1.5 pound pull weight and can be configured into an adjustable set trigger. It decocks automatically when put in safe position.

AVAILABLE FOR SM12

DIRECT TRIGGER



This direct trigger system is individually adjustable with factory settings at approx. 2.6 pound pull weight.

AVAILABLE FOR CL II, PRO THB, SCOUT, SSG 08, SSG 08-A1, SSG 04, AND SSG 04-A1

SET TRIGGER



This crisp set trigger is adjustable and has approx. 3.3 pound pull weight. It decocks automatically when put into lock position.

AVAILABLE FOR CL II, SCOUT, SSG 08, SSG 08-A1, SSG 04, SSG 04-A1, AND MONOBLOC

AVAILABLE FOR SM12

HAND COCKING SYSTEM



In the **Safe Position**, the firing pin is decocked.



In the **Fire Position**, the firing pin is cocked and ready to fire.



The optional **Bolt Lock** prevents unintentional opening of the breech lock if the rifle is decocked.

2-STAGE MAGAZINE



The detachable **two-stage magazine** allows you to close the bolt with an empty chamber without removing the magazine from the rifle.



STEYR MANNLICHER 24CT



STEYR MANNLICHER ANTIQUE



STEYR SM12 ENGRAVED
WITH GOLD INLAY

ENGRAVED PISTOL GRIP CAPS



MAGAZINE PLATE WITH
MASTERS ENGRAVINGS



MAGAZINE PLATE WITH
MASTERS ENGRAVINGS
PLUS GOLD INLAY



Design your personalized dream rifle in the **Steyr Arms Custom Shop**. Choose color hardening or luxury wood, and even add an individual touch to your rifle with a fine masters engraving. The SM12 and CL II are both excellent candidates for beautiful and stunning custom designs. Contact your Steyr representative for details and even more custom options.



STEYR CUSTOMIZATION EXAMPLES

MERKEL 

HUNTING MAGIC MOMENTS





SXS SHOTGUNS

Meisterstück side-by-side shotguns are light and wonderfully elegant hunting guns, fine representatives of the good old days. The side-by-side arrangement of the barrels is a classical design principle of hunting guns - a principle that has been applied in Suhl since the early days. Even if the Merkel brothers were more committed to the over-and-under gun at the start, the Merkel philosophy soon evolved to the traditional side-by-side gun. An example of this is the aesthetic line of the slim soldered barrels - a trademark of Merkel Meisterstücks.

Whether with Anson & Deeley locks or sidelocks, Suhl shotguns soon cleverly innovated existing systems and solutions and developed their own style. Besides the classical barrel hook, Suhl soon adopted the cross bolt developed by William Greener - which represented gunmaking at its finest.

Merkel maintains the elegance and optical lightness of these shotguns by consistently adhering to traditions. The individually adapted receivers also play a role. Three different receivers are manufactured for the three calibers on offer - caliber-adapted. This keeps the receivers slim and the guns light and responsive. With the shotguns too, steel is interlocked against steel and the Merkel top-down principle is applied. Thus the receiver of a side-by-side shotgun is constructed in such a way that it can withstand the same gas pressure as a Safari rifle.



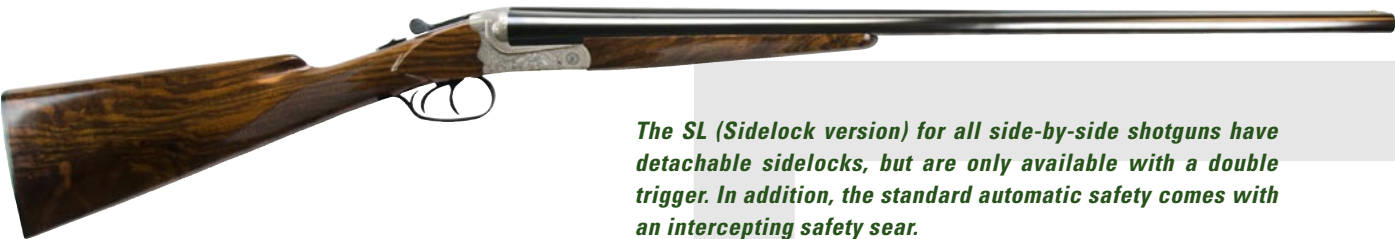
SPECIFICATIONS

MODEL	40E SXS
CALIBER	12ga / 16ga / 20ga / 28ga
CHOKE	IC/MOD
TRIGGER	Single / Double
WEIGHT	6.8 lbs / 6.1 lbs / 5.5 lbs
BARREL LENGTH	28"
OVERALL LENGTH	44.4"
WOOD CLASS	Basic Wood Class 2
STOCK TYPE	English / Pistol
ENGRAVINGS	Arabesque Scroll

The 40E is the base Meisterstück of the side-by-side shotgun range. Light and elegant, it sets the standard in terms of responsiveness. As with all Meisterstücks, custom-made stocks are optional with the 40E - but Merkel 40E standard stocks offer that made-to-measure feel. The shotguns are perfectly balanced when swinging and offer comfortable recoil. Equipped with durable, reliable Anson & Deeley locks.



147EL / 147SL SXS SHOTGUN



The SL (Sidelock version) for all side-by-side shotguns have detachable sidelocks, but are only available with a double trigger. In addition, the standard automatic safety comes with an intercepting safety sear.

SPECIFICATIONS

MODEL	147EL SXS	1620EL SXS
CALIBER	12ga / 20ga	16ga
CHOKE	IC/MOD	IC/MOD
TRIGGER	Single / Double	Single / Double
WEIGHT	Approx. 6.1 lbs	Approx. 6.1 lbs
BARREL LENGTH	28"	28"
OVERALL LENGTH	44.4"	44.4"
WOOD CLASS	Basic Wood Class 6	Basic Wood Class 6
STOCK TYPE	English / Pistol	English / Pistol
ENGRAVINGS	Gamescene Engraved	Gamescene Engraved

The 147EL and 1620EL are elegant Meisterstück side-by-side shotguns with perfect balance and comfortable recoil. They have masterful hand-engraving of a variety of outdoor scenes. Equipped with durable, reliable Anson & Deeley locks, these shotguns are an excellent option for any hunter.

280EL / 280SL SXS SHOTGUN



2 BBL Set Available: 28ga + .410

SPECIFICATIONS

MODEL	280EL SXS	360EL SXS
CALIBER	28ga	.410 Bore
CHOKE	IC/MOD	MOD/Full
TRIGGER	Double	Double
WEIGHT	Approx. 5.5 lbs	Approx. 5.5 lbs
BARREL LENGTH	28"	28"
OVERALL LENGTH	44.4"	44.4"
WOOD CLASS	Basic Wood Class 6	Basic Wood Class 6
STOCK TYPE	English / Pistol	English / Pistol
ENGRAVINGS	Gamescene Engraved	Gamescene Engraved

The 280EL and 360EL are elegant, petite-framed Meisterstück side-by-side shotguns with perfect balance and comfortable recoil. They have masterful hand-engraving and are equipped with durable, reliable Anson & Deeley locks.

1620EL / 1620SL SXS SHOTGUN



2 BBL Set Available: 16ga + 20ga



360EL / 360SL SXS SHOTGUN





OVER & UNDER SHOTGUNS

The triumphal procession of Merkel over-and-under guns started with the 200 series in the 1920s. It's a gun with a fine heritage - but free from pretension. The 200 series was reengineered in 1995 and then - in homage to the outgoing millennium - renamed the 2000 series.

From an historical viewpoint, this was the first time that Merkel combined handwork with industrial processes, uniting the tradition of handmade guns with series precision in one class of firearm. The individual parts for this series have always been manufactured in the Merkel high-precision parts department. The gunmaker comes into his own when fitting and refining the parts: the free forms of these Meisterstücker can only be perfected with painstaking handwork.

The main difference from the 303 series is that 2000 series over-and-under guns are made with a boxlock. Only the flagship of the series traditionally has sidelocks. The Merkel lock is a Suhl modification of the Anson & Deeley boxlock of 1875, with compression spring ejectors. This classic lock is highly functional and offers maximum reliability. This derives from the simple perfection of the design. All the functional parts are accommodated in the receiver, and no compromises are made where aesthetics are concerned. At Merkel, each caliber has its own steel receiver, which makes for perfect optical harmony from the barrel to the action (caliber-adapted receiver).

2000EL / 2001EL O/U SHOTGUN



SPECIFICATIONS

MODEL	2000 EL / 2001EL O/U	2116EL O/U
CALIBER	12ga / 20ga / 28ga	16ga
CHOKE	IC/MOD	IC/MOD
TRIGGER	Single; Adjustable	Single; Adjustable
WEIGHT	Approx. 6.8 lbs	Approx. 6.8 lbs
BARREL LENGTH	28"	28"
OVERALL LENGTH	44"	44"
WOOD CLASS	Basic Wood Class 6	Basic Wood Class 6
STOCK TYPE	English / Pistol	English / Pistol
ENGRAVINGS	Gamescene Engraved or Case-Colored	Gamescene Engraved

The over-and-under shotgun 2000 series has a long hunting tradition and has achieved a great deal of sporting success. Besides the popular 12-gauge, Merkel also makes lightweight shotguns in the 2000 series. The 20-gauge is characterized by its light weight, excellent responsiveness and comfortable recoil. The "C" in the designation signifies the complete fitting out of the gun: C stands for "Complete." From a technical point of view, complete fitting out means steel-shot capability and interchangeable chokes, selective single trigger, and adjustable length. An added touch: the shotguns are equipped with disconnectable ejectors as standard.

2116EL O/U SHOTGUN



2 BBL Set Available: 16ga + 20ga





K3 SINGLE SHOT RIFLES



K3 SINGLE SHOT RIFLES

SPECIFICATIONS

MODEL	K3 Jagd Halfstock
CALIBER	.243 Win. / 6.5x57R / 6.5x65R / .270 Win. / 7x57R / 7x65R / .300 Win. Mag. / .308 Win. / .30-06 / 7mm Rem. Mag. / 8x57IRS / 9,3x74R
TRIGGER	Single
WEIGHT	Approx. 5.5 lbs
BARREL LENGTH	23.6"
OVERALL LENGTH	39.7"
WOOD CLASS	Basic Wood Class 4
STOCK TYPE	Pistol Grip with Cheek Piece and Hogback Comb; Rubber Butt Plate
ENGRAVINGS	Gamescene Engraved

The single-barrel rifle is a special gun. Aficionados value its optimized shot performance-to weight-ratio. A special form of single-barrel rifle, the Stutzen, is mainly found in Alpine regions. The K3 single-shot Stutzen is a variation on the K class, which combines the short rifle with the full barrel stock forearm. Lovers of this special gun appreciate its handiness in the field – when stalking, in the blind, and in transport. The K3 Stutzen combines impressive shortness with efficient gun technology.

MEM single-shot rifles of the Merkel K class have gained a special reputation for distance shooting among precision marksmen. These single-barrel guns are designed for hunting in mountainous regions and for stalking. They combine easy-to-handle size with low weight - ideal prerequisites for this physically demanding type of hunting.

The K class locks with a typical MEM technology, which the Suhl gunmaker Franz Jäger patented in 1906, and has since been considered one of the most rugged breeches for single-shot rifles. A steel block catches into a keyway of the barrel and locks it - the steel-on-steel principle applies. The tilted block breech allows a light duralumin receiver to be used, which enhances the responsiveness of the lightweight K3.

The finely tuned trigger with perfectly adjustable trigger weight is a further indication that this gun class is designed for precision shooting, as does the simple but precise Suhl tilt-up mount. Although innovative in its technical design, the form of this hunting gun draws on the traditional Suhl style. The stock has the classic Merkel curvature; the side plates are inlayed in a prism and fastened with engraved screws.



All K3 models include a Z3 Swarovski 3x10-42 scope as a package deal.

K3 STUTZEN SINGLE SHOT RIFLE



Choose from a variety of engraved side plates featuring gamescenes that fit your personal style and desires.

SPECIFICATIONS

MODEL	K3 Stutzen / K3 Stutzen Elite
CALIBER	.7x57R / 7x65R / .308 Win. / .30-06 / 8x57 IRS / 9.3x74R / .243 Win. / 7mm 08 Rem. / .270 Win.
TRIGGER	Single
WEIGHT	Approx. 5.2 lbs
BARREL LENGTH	19.6"
OVERALL LENGTH	35.8"
WOOD CLASS	Basic Wood Class 4
STOCK TYPE	Pistol Grip with Cheek Piece and Hogback Comb; Rubber Butt Plate
ENGRAVINGS	Gamescene Engraved or Black Casing System



The K3 single-shot Stutzen is a variation on the K class, which combines the short rifle with the full barrel stock forearm. Lovers of this special gun appreciate its handiness in practice – when stalking, in the blind, and in transport. The K3 Stutzen combines impressive shortness with efficient gun technology.

MERKEL ENGRAVING



Hunting, magic, and art have been inextricably linked from the beginning. It could be that it was hunting that inspired people to make art. And it was art that became the invitation to magic during the hunt. Since then works of art have magically invoked hunting success which was a necessity of life – scholars speak of “symbolic magic.”

The result of the hunt is demonstrated and anticipated in symbols. The hunters paint the animal on the cave walls, to enchant it, so to speak. Prehistoric men symbolically threw the spear at the cave wall paintings and believed their weapons would hit the animal when the hunt was for real.

The engraving of the rifle emanates from the tradition of symbolic magic. Two main categories of motifs can be identified: stylized tendrils called arabesques, and the naturalistic motifs (according to Dürer, the so-called nature or animal motifs). The first stage of the engraving work is transcribing the outline onto the workpiece. This requires a trained eye, scribe, and steel compasses.

The actual engraving is a metal-shaving technique. It is performed with a light hammer and graver. Gravers are fine chisels in various thicknesses with shaped blades and wooden handles. The workpiece is clamped in 360-degree rotating vise for processing. Fine shading is cut with a hand graver, used without a hammer and driven only by the strength of the engraver. In Italian this graver is called “bulino” – this gives the name to this art form with the graver.

Files in various forms and cut levels as well as abrasive cloth in different grains round off the range of tools used by the engraver. There is a diversity of other ornamentation form around engraving: color case hardening, gold or silver inlaying, punching or chasing, and inlaying with various precious materials.

Engraving is a combination of handcraft and concentration. The men and women at Merkel process the hard steel for hours and make an organic work of art from the plain piece of metal that will adorn a hunting rifle. Engraving at Merkel is individual work: There are virtually no limits placed on the customer’s wishes. The following illustrations should therefore be taken solely as stimulating examples. Almost anything is possible.





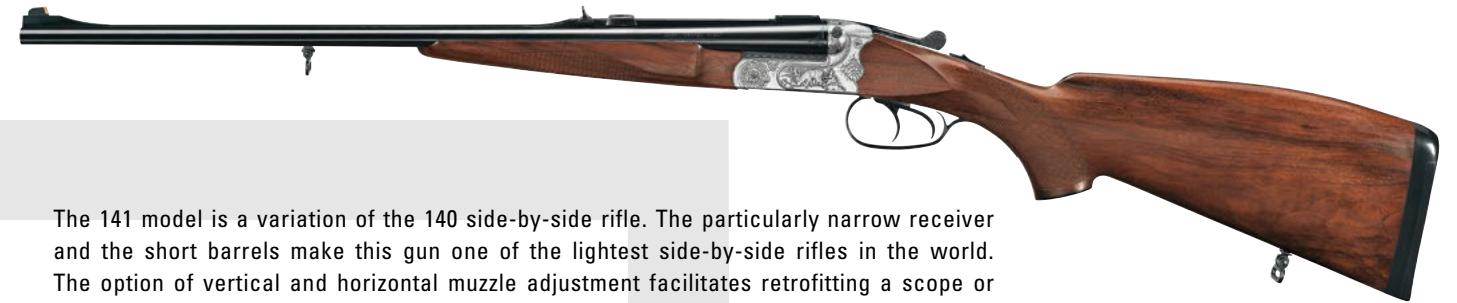
DOUBLE RIFLES

The side-by-side rifle is the traditional gun used for high-class big-game hunting - a hunting gun befitting its station. Classic areas of application are hunting situations where a quick and sure second shot is needed - e.g., the driven hunt. Merkel precision engineering has also made sure that the side-by-side rifle also cuts a good figure on the high seat. The set trigger option gives the gun precision-shot capability.

The side-by-side rifle is not only a very elegant gun, it is also very reliable and responsive. All the mechanical systems are doubled and can thus function autonomously. That is the reason why experienced hunters value this rifle. To this day, the side-by-side rifle calls big-game hunting in Africa to mind - but its legend lives on in every other region of the world. Inbuilt power and safety reserves are part of Merkel's quality concept. The Merkel side-by-side rifle is the basis for the Merkel top-down principle for all side-by-side guns. The actions of lower-load guns are identical with those of the high-power safari rifles - even if the side-by-side shotguns only fire low-load shot.

Traditionally, the big-game hunter in the stories told around the campfire and in yellowing photographs is carrying a side-by-side gun. And not without reason: The hunt for dangerous game has its own set of rules. Rifles used for this type of adventure must fulfill very specific, demanding requirements. In addition to tried-and-tested highpower big-game chamberings, Merkel side-by-side rifles of the Africa series offer everything the hunter needs to successfully and safely meet the challenges of the Safari. Robustness, reliability, and intuitive handling - these are the properties that matter when every split second counts. The recoil and balance of these unique rifles are optimized by the "inert mass" in the buttstock and barrel set, which has been exactly calculated by Merkel. The resultant greater weight reduces the recoil. This enables the gun to be kept on target for a rapid second shot - experience the Merkel Africa Express.

141 SMALL FRAME DOUBLE RIFLE



The 141 model is a variation of the 140 side-by-side rifle. The particularly narrow receiver and the short barrels make this gun one of the lightest side-by-side rifles in the world. The option of vertical and horizontal muzzle adjustment facilitates retrofitting a scope or changing to ammunition with a different load or bullet weight. The rifle is ready for the fitting of a pivot mount; a driven-hunt sight is supplied as standard. This compact action is the result of masterful gunmaking expertise – and rewards future owners with an exceptionally slim and responsive hunting gun.

SPECIFICATIONS

MODEL	141 / 161 Sidelock
CALIBER	7x65R / .30-06 / 8x57 IRS / 9.3x74R
TRIGGER	Double with Front Set Trigger / Single
WEIGHT	Approx. 6.6 lbs
BARREL LENGTH	21.6"
OVERALL LENGTH	38.1"
WOOD CLASS	Basic Wood Class 4 / Basic Wood Class 6
STOCK TYPE	Pistol Grip with Cheek Piece and Hogback Comb; Rubber Butt Plate
ENGRAVINGS	Gamescene Engraved or Case-Colored

161 SMALL FRAME DOUBLE RIFLE



This gun is the sidelock version of the 141 side-by-side rifle. It combines the typical characteristics of a timeless sidelock rifle with impressive elegance and responsiveness. The refined transitions between steel and stock demonstrate a high proportion of handcraft. Again, short barrels are used, combined with a driven hunt sight and a prepared base for swing mounts.

140-2 SAFARI GRADE DOUBLE RIFLE



The base version of the Africa rifles is the favored gun of many professional hunters. The Merkel version of the Anson & Deeley boxlock is traditionally valued for its unrivaled reliability for big-game hunting. It's an uncomplicated workhorse, based on the experience gained over 100 years of rifle development for big-game hunting. All the mechanical systems are doubled and can thus function autonomously – this is particularly important in dangerous situations, where life and limb are at risk.

SPECIFICATIONS

MODEL	140-2 / 140-2.1
CALIBER	.375 H&H Mag. / .416 Rigby / .400 N.E. / .450 N.E. / .470 N.E. / .500 N.E.
TRIGGER	Double Trigger with Articulated Front Trigger
WEIGHT	Approx. 10.1 lbs
BARREL LENGTH	23.6"
OVERALL LENGTH	40.1"
WOOD CLASS	Basic Wood Class 4
STOCK TYPE	Pistol Grip with Cheek Piece and Straight Stock; Rubber Recoil Pad
ENGRAVINGS	Gamescene Engraved or Case-Colored



MERKEL MANUFACTURING

The term “manufactory” originates from the time when the Merkel brothers founded their company. From the beginning, the manufactory combined traditional, manual skills with modern industrial production methods. The Merckels were children of the Industrial Revolution – but they were also craftsmen. And thus they knew how to combine machine work and handwork most effectively. Merkel has preserved this knowledge.

Even MEM rifles, with their high proportion of machine work, are nevertheless individually manufactured products, in which gunmaker skills are paired with engineering technology. They are manufactured in the same tradition and with the same care as Meisterstück guns – very often on the same machines and by the same people.

The manufactory is a living organism and the finished goods are results of the experience, the skill and (even if it sounds overstated), the pride of those that manufacture them. This applies just as much to a modern Merkel rifle of the MEM category as to a traditionally manufactured Meisterstück.



Merkel was always a promoter of gunmaking by hand – that is still the case today. And of course we hold in high regard purely handmade hunting guns, made from solid metal, that do not use any industrially produced parts. But we also know the technological limits of these guns.

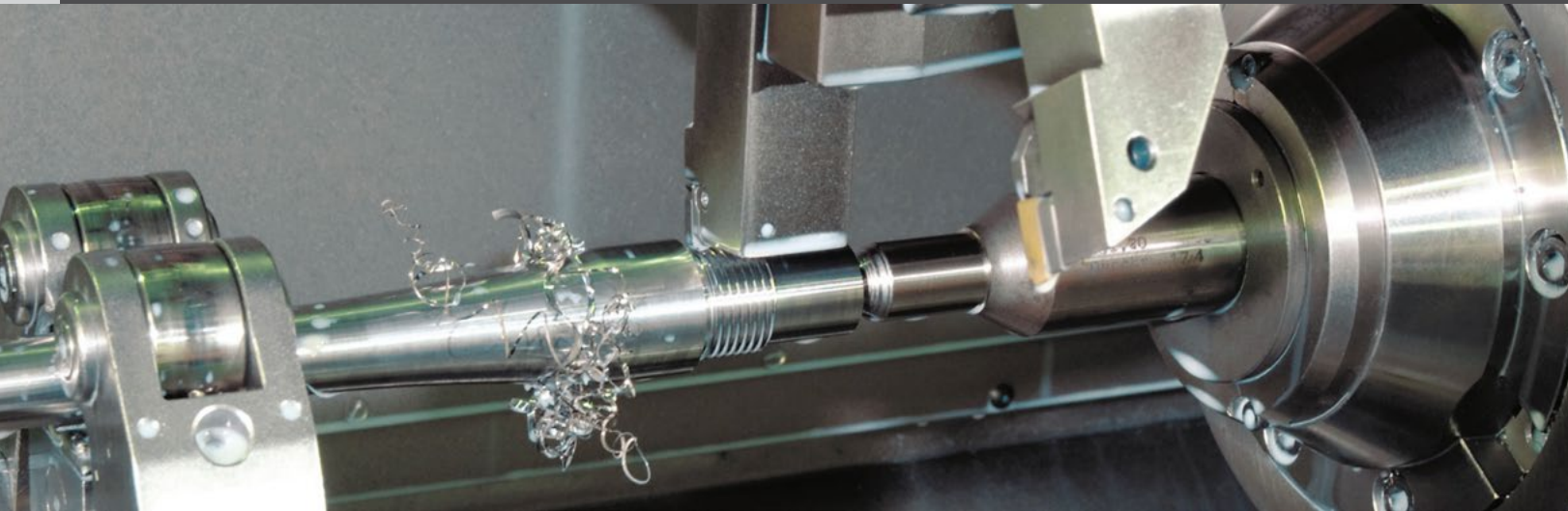
Merkel manufacturing goes one step beyond the boundaries of handwork. Every Merkel MEM and every Merkel Meisterstück is the result of a process that complements the traditional handcrafts with the most up-to-date tools, if this benefits the product and the customer. Innovation is not an empty cliché for us; it has been the mainspring of our success since the very beginning.

Electrical discharge machining and the CNC production of work parts are part of this modern process that helps produce time-honored Merkel hunting rifles or modern MEM rifles of the highest quality. Electroerosive wire-cutting works with minimum tolerances in a range of 0.005 to 0.01 millimeters. Die sinking produces sharp edges with almost the same precision – for example, the guides of the bottom bites of break-open guns are made this way.

Computer-controlled 5-axis milling centers work with tolerances from +/- 0.01 millimeters – these are the values required for the manufacture of mechanical wristwatches. We use them for processing steel or duralumin parts as well as for wood. Thanks to CNC milling, we produce stocks with perfectly flush joints to the steel parts of the barrel and receiver. The fact that such precision parts are subsequently fitted by hand or finished with a traditional coating is no contradiction for us. It all goes to improve the quality of the finished product. Our employees have learned the classical gunsmith's craft – and refined it with knowledge of high-tech production processes. This is exactly where Merkel offers more.

MERKEL BARRELS

The Merkel high-tech-manufactory in Suhl produces the barrels for its guns themselves – as one of the very few hunting gun manufacturers worldwide to do so. Doing so, Merkel can look back on a long tradition: During the Thirty Years’ War, the region produced 20,000 rifle barrels per year. Hunting rifles by Merkel are premium products – this applies to shotguns and rifles alike. To make the barrels for these rifles the company houses a modern and coordinated machine park: two GFM cold forging machines, three CNC turning machines, two honing machines, and two deep drilling machines. Utilizing this competence, Merkel combines the understanding of the producer of finished products with the one of a specialist for OEM products – for the use of both customer groups.



The cold forging machines work steel into barrels of rifles and pistols. The steel blanks used for this are made of highly quenched, high-density chrome vanadium or chrome molybdenum steel. The production process results in barrels with caliber tolerances of less than 15 thousandths of a millimeter. To do this, the four cheeks of the machine hammer the blank with the force of four times 1.25 million Newton – this roughly equals four times 125 tons. On the inside a caliber gauge is placed, which carries a negative of the lands and grooves – and transfers these onto the inside of the barrel during the forging process. Thus, we create a cold-forged rifle barrel, not a “typical” one. The result is a cold-forged barrel with optimal precision and longevity; a barrel made in Suhl can be made to fit the final measurements of a specific gun.



Characteristic of Merkel barrels is the conical form: The barrel narrows from the receiver to the muzzle by approximately ten thousandths of a millimeter. This prevents premature wearing of the barrel and enhances the precision of the shot. Merkel cold forging is based on four key technologies: deep drilling, grinding, honing, and annealing. Once the hole has been drilled, the grinding and honing follow, which produces extremely smooth inner surfaces in readiness for forging. These technologies, which are used in engine construction to finish the sliding surfaces of the cylinder, smooth the Merkel barrels to two thousandths of a millimeter exactitude, significantly increasing the longevity and the precision of the barrel. Forging is followed by stress-free annealing in a vacuum furnace. Inevitable stresses build up in the steel during forging, which are dissipated by this heat treatment over a period of several hours.

MERKEL STOCK MAKING



The stock is an essential element of shooting – it is the central ergonomic connection between the shooter and the gun. Aside from different synthetic stocks, Merkel, as a traditional hunting rifle manufacturer, puts a lot of emphasis on the traditional wooden stock. Resting in the stock storage of the manufactory are selected stock blanks of top-quality Turkish walnut in all wood grains for fore-ends and buttstocks.

Using its stock makers, Merkel offers all options between handwork and high-tech - from the individually measured custom stock with carvings and hand-made checkering, to wooden stocks from the CNC milling center with laser-carved checkering. Furthermore, there is no limit to the surface finish: Beginning with a matte oil finish the line goes all the way to a pore filled, high-gloss stock with a true oil finish. Additionally, we offer the option of ebony applications, different butt plates or individualized pistol grip caps.

MERKEL PRODUCTION

The wide range of in-house production is typical of Merkel manufacturing. All key processes are carried out in our manufactory. Merkel produces all the essential components of a gun itself: barrels, stocks, lock components, locking mechanism parts, and barrel sets. Assembly, ballistic testing, and final inspection – we only rely on ourselves to carry out these processes.

There are product groups where Merkel makes no more than a single hunting gun per year. There are others which number in the thousands. This flexibility in production quantities is characteristic of Merkel manufacturing. At the request of a customer we can offer highly individualized hunting guns – right down to a one-of-a-kind piece. At the same time, we produce Meisterstücks in series, although this serial production seemed infeasible before the turn of the millennium.

There is hardly another hunting gun manufacturer in the world that covers such an extensive product range. This stretches from traditional hunting rifles – our Meisterstücks – right through to semiautomatic rifles of the MEM category; or from the massive Africa side-by-side rifle to the modern bolt action rifle. With three-dimensional computer simulations or controlled shooting with the aid of high-speed cameras, we draw nearer to the ideal rifle. According to the Merkel definition, the ultimate aim of the ideal rifle combines functional aesthetic, high precision, the highest quality, and a service life that will last for generations. Even if they are distinguished by a perfect finish and enjoy great popularity among collectors, our rifles are all made for contemporary hunting. And even if we work with cutting-edge technology, every Merkel rifle remains an individual one-of-a-kind.

JAGDHUND is an all-natural brand of clothing that combines the passion for outdoor sports with quality innovation. Using only the best natural materials, we process their innate properties to create functional products. Our expert development team begins with sheep and alpaca wool, camel hair, and cotton, and then creates exclusive new materials from them such as: ARTUTEX, MOVEO, ROBUR-BAND, CAMPAK-LODEN, and ALPAK-LODEN. Each material has special traits that transform the natural strengths of our environment into exceptional benefits for the wearer. We offer a full line for both men and women, as well as accessories and footwear. All of our materials are sourced and manufactured in Europe, ensuring top-quality items that will last a lifetime.

AWARD-WINNING
EUROPEAN CLOTHING



SHOP ONLINE AT [JAGDHUND-USA.COM](https://jagdhund-usa.com)



GRAZ
WOOL HAT

ZWETTL 4
CAMPAL-LODEN
HUNTING JACKET

ALPIN 4
CAMPAL-LODEN
HUNTING PANTS

KOPPL
HUNTING BOOTS



CAMPAL-LODEN is the robust, durable combination of the finest sheep's wool and camel hair. This unique, lightweight material creates an ideal climate for the body and offers an increased abrasion resistance. This high-performing and functional loden is perfect for the more extreme hunting conditions.

MEN'S OUTERWEAR



NEW
FOR 2019

ALPKOGEL
CAMPAL-LODEN
HUNTING JACKET
WITH MOVEO

EBENSTEIN
CAMPAL-LODEN
HUNTING PANTS
WITH MOVEO



MOVEO are elaborate, innovative flex zones that provide strength and support for every motion, allowing the body greater freedom of movement overall. These areas typically include elbows, knees, shoulders and the waist.



ALSO
AVAILABLE
IN BROWN

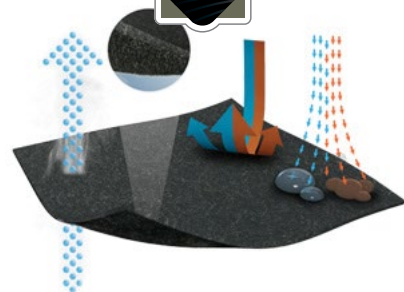
GAMSKOGEL
ALPAK-LODEN
HUNTING JACKET

ALSO RECOMMENDED FOR
THIS OUTFIT

GAMSFELD
ALPAK-LODEN
HUNTING VEST

GAMSLEITEN
ALPAK-LODEN
HUNTING PANTS

**ALPAK
LODEN**



ALPAK-LODEN is made from the strong combination of the finest sheep and alpaca wool. It is incredibly lightweight and creates pleasant, thermo-regulating climate zones against the body when used as a liner.

MEN'S OUTERWEAR

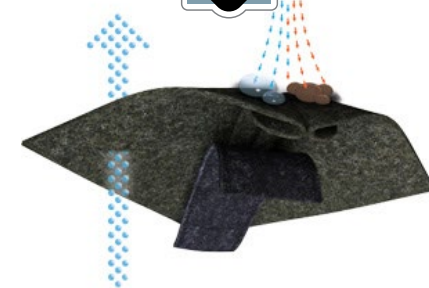
**ALPAK
LODEN**

**ROBUR
BAND**

LINZ
WOOL HAT

RAURIS 2
ALPAK-LODEN
HUNTING CAPE

**ROBUR
BAND**



ROBUR-BAND is an incredible material that forms a barrier against weather. The triple ROBUR sewing technique enables jackets and pants to be produced without a lining. This yields many advantages, such as greater freedom of movement and an insulated, weatherproof structure, while still being lightweight and compact.



TERNITZ
ARTUTEX
SHOOTING VEST

GLOGGNITZ
ARTUTEX
SHOOTING JACKET

ALSO AVAILABLE

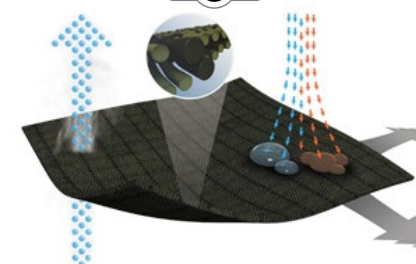
MISTELBACH
ARTUTEX
SHOOTING VEST

MEN'S OUTERWEAR



NEW
FOR 2019

HARDEGG
ARTUTEX
SHOOTING JACKET
WITH MOVEO



ARTUTEX is a double Ripstop fabric perfect for warmer weather. This material is extremely difficult to tear and protects from thorns, abrasions, and mosquito bites. It is breathable, noiseless, as well as both water and dirt resistant.

DÜRNSTEIN
ARTUTEX
SHOOTING PANTS
WITH MOVEO

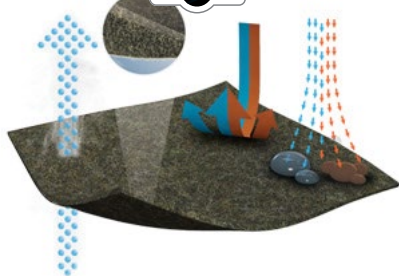




WILDSPITZ
CAMPAL-LODEN
HUNTING JACKET

EISENSTEIN
CAMPAL-LODEN
HUNTING PANTS

CAMPAL
LODEN



CAMPAL-LODEN is the robust, durable combination of the finest sheep's wool and camel hair. This unique, lightweight material creates an ideal climate for the body and offers an increased abrasion resistance. This high-performing and functional loden is perfect for the more extreme hunting conditions.

WOMEN'S OUTERWEAR

ALPAK
LODEN

ROBUR
BAND

GRAZ
WOOL HAT

ALSO
AVAILABLE
IN GREEN

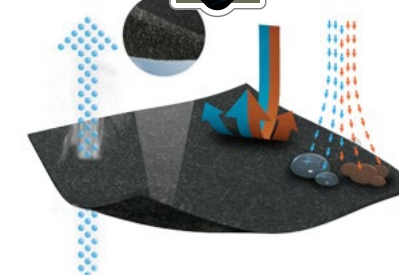
GAMSTEIN
ALPAK-LODEN
HUNTING PANTS

ALSO RECOMMENDED FOR
THIS OUTFIT

GAMSHAG
ALPAK-LODEN
HUNTING VEST

GAMSTEIN
ALPAK-LODEN
HUNTING PANTS

ALPAK
LODEN



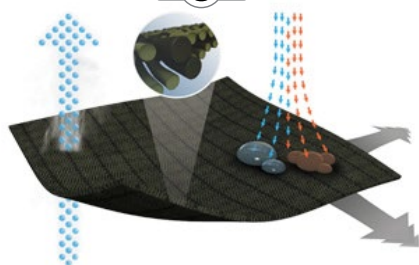
ALPAK-LODEN is made from the strong combination of the finest sheep and alpaca wool. It is incredibly lightweight and creates pleasant, thermo-regulating climate zones against the body when used as a liner.



GLÖCKNERIN
ARTUTEX
SHOOTING JACKET

ALSO AVAILABLE

SANDLING
ARTUTEX
SHOOTING VEST



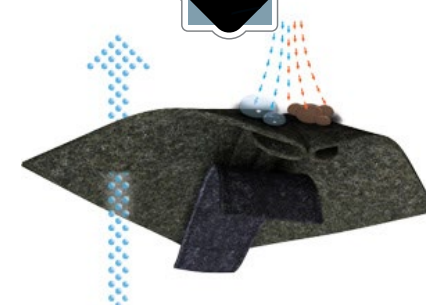
ARTUTEX is a double Ripstop fabric perfect for warmer weather. This material is extremely difficult to tear and protects from thorns, abrasions, and mosquito bites. It is breathable, noiseless, as well as both water and dirt resistant.

GAMSSTEIN
ARTUTEX
SHOOTING PANTS

WOMEN'S OUTERWEAR



RAURIS 2
ALPAK-LODEN
HUNTING CAPE



ROBUR-BAND is an incredible material that forms a barrier against weather. The triple ROBUR sewing technique enables jackets and pants to be produced without a lining. This yields many advantages, such as greater freedom of movement and an insulated, weatherproof structure, while still being lightweight and compact.



GAMSFELD
ALPAK-LODEN
HUNTING VEST

ERICH
LONG SLEEVE
CASUAL SHIRT

MEN'S SHIRTS

JAGDHUND offers an attractive variety of patterned and solid-colored shirts. Most of these include long sleeve, button-down, but short sleeve shirts are also available. The JAGDHUND shirt collection is made from 100% cotton and certain items include ARTUTEX for added durability.



HANNES



TOBIAS



ERICH



ALEXANDER



PRINT
TEE



BERNHARD



LEOPOLD



KASPAR



ALEXANDRA
LONG SLEEVE
OXFORD SHIRT

MELK 2
SIX-POCKET
CASUAL JEANS

WOMEN'S BLOUSES

JAGDHUND offers a feminine and attractive variety of blouses and t-shirts. Both solid and patterned long sleeve blouses are available. The JAGDHUND shirt collection is made from 100% cotton and certain items include ARTUTEX for added durability.



NICOLE



DANIELA



ERIKA



ALEXANDRA



PRINT
TEE



ABSAM

This beautiful cable-knit cardigan is made from 100% lambswool and comes in 3 colors: gray, brown, and green.



JAGDHUND boots are perfect for lowland hiking, as well as higher intensity climbing. Every pair comes with a Vibram sole and removable VCP for maximum comfort. Other features include heat insulation, water resistance, and breathability throughout the footwear line. They are made from sturdy, comfortable leather including both nubuck and aniline leather.



FOOTWEAR & BASE LAYER



BRAND



SCHÖPFL 1



KOPPL



100%
MERINO
WOOL

JÖRG

JENS



CAMPAK-LODEN is the robust, durable combination of the finest sheep's wool and camel hair. This unique, lightweight material creates an ideal climate for the body and offers an increased abrasion resistance. This high-performing and functional loden is perfect for the more extreme hunting conditions.

BACKPACKS



JAGDHUND backpacks are ideal for all your hunting and outdoor needs. They are made from strong CAMPAK-LODEN fabric and have a durable leather bottom with built-in ventilation system on the back. They are fully adjustable and have many pockets, compartments, and features for maximum functionality. They are incredibly lightweight and spacious, and can even allow access to your firearm.



JENNER



STAUFEN



**GRAY'S
BEST**

STAUFEN
GRAY'S BEST AWARD
FOR 2018



HATS & SCARVES



GRAZ

ALSO
AVAILABLE
IN BROWN



REVERSIBLE BAND
AVAILABLE FOR
WELS AND GRAZ



WELS



LINZ

ALSO
AVAILABLE
IN GREEN



BIZAU



DOREN



HI-TECH EXTREME HUNTING CLOTHING

Where typical outdoor clothing stops, **X JAGD** begins. Using our own hunting experiences and the best outdoor technologies, we have created an incredible line of products for both men and women. Our DEMORPHING® camouflage products will give hunters decisive advantages in the field, but every outdoorsman will also benefit from our uni-colored products. All of our products are manufactured solely in Europe. We guarantee top-performance, quality, and complete customer satisfaction.

XJAGD

SHOP ONLINE AT XJAGD-USA.COM



SKEENA
BALLCAP

ALSO
AVAILABLE
IN BROWN

HAMILTON
CORDURA JACKET

GRAHAM
CORDURA CARGO PANTS



The tight fiber compound created from fine, filament yarns is what gives CORDURA its robustness, abrasion resistance, and tearing strength. Even a sharp knife cannot damage this material.

Pontetorto is an extremely lightweight fleece with incredible heat retention. Like all X JAGD products, Pontetorto also has an anti-pilling finish.

MEN'S SOLID OUTERWEAR



NEW
FOR 2019

OREGON
WATERPROOF
SOFTSHELL JACKET



RICHMOND
THERMO-INSULATING
QUILTED JACKET



MILTON
SIX POCKET
CASUAL JEANS



YUKON
CORDURA
HUNTING PANTS

MEN'S RAIN GEAR

ATLIN 2
HARDSHELL JACKET

This functional hardshell outfit comes in both solid and DEMORPHING® shades of 3-layer laminate. It is waterproof, with a 10,000 mm water column and a breathability of 10,000 g/m²/24 hr. Even the full-length zippers are waterproof! Their special cut offers a great deal of freedom of movement, and the comfortably adjustable elastic waist provides a perfect fit.

CIRCLE 2
HARDSHELL PANTS



MEN'S BASE LAYER

These base layers provide excellent comfort and warmth by incorporating a terry toweling lining Merino wool. Each material zone is a different thickness that contours to the needs of the body. They are designed to hold heat and wick moisture, while still maintaining great breathability. The materials are made with flat seams that fully reduce unwanted friction with additional clothing layers.

ROYSTON
BASE LAYER SHIRT

LANGLEY
BASE LAYER PANTS



These fibers are patented cellulose raw materials from the Lenzing company (Austria). The highly functional fibers have excellent moisture management capabilities and are especially skin-friendly. They are breathable, lightweight, quiet, tough, quick drying, environmentally friendly, and easy to care for.



KEEP HEAT™ is a registered trademark of the company DYNTEX in support of the most modern Swiss textile technology. Function: Maintaining body heat. In comparison to conventional linings, the temperature increases up to 41°F inside the interior. Clothing: In any weather, the radiated heat from the body is permanently maintained. The thermal property and structure of the linings also prevent heat loss. Outside: Extremely breathable and produces an ideal climate for the body. Products feature the highest level of functionality and comfort, and there is never any loss of function due to repeated washing.



CAROLINA
THERMO-INSULATING
QUILTED JACKET

THERMOLITE®

THERMOLITE® is a brand of INVISTA-High performance and endurance without heat loss. Features top heat and moisture management from physical exertion (through the enlarged surface of the hollow fiber, moisture can diffuse and evaporate faster). Extremely short drying time (20% faster than other insulating materials and 50% faster than cotton). It has an impressive insulation effect from its hollow fibers, as well optimum freedom of movement from its lightweight material. The down has the feeling of high resistance and brings maximum wearing comfort.

WOMEN'S SOLID OUTERWEAR



NEW
FOR 2019

SEATTLE
WATERPROOF
SOFTSHELL JACKET



ALSO
AVAILABLE
IN GREEN

NEW
FOR 2019



CORDURA
FABRIC

ERIE
CORDURA
SOFTSHELL JACKET



SARNIA
SIX POCKET
CASUAL JEANS



CORDURA
FABRIC

LEDUC
CORDURA
CARGO PANTS

WOMEN'S SOLID OUTERWEAR



SKEENA
BALLCAP

EVERETT
CORDURA
SOFTSHELL VEST

MAYO 2
CORDURA
HUNTING PANTS



Pontetorto is an extremely lightweight fleece with incredible heat retention. Like all X JAGD products, Pontetorto also has an anti-pilling finish.

The tight fiber compound created from fine, filament yarns is what gives CORDURA its robustness, abrasion resistance, and tearing strength. Even a sharp knife cannot damage this material.

WOMEN'S BASE LAYER

These base layers provide excellent comfort and warmth by incorporating a terry toweling lining Merino wool. Each material zone is a different thickness that contours to the needs of the body. They are designed to hold heat and wick moisture, while still maintaining great breathability. The materials are made with flat seams that fully reduce unwanted friction with additional clothing layers.

KIMBERLEY
BASE LAYER PANTS

BELCARRA
BASE LAYER SHIRT



These fibers are patented cellulose raw materials from the Lenzing company (Austria). The highly functional fibers have excellent moisture management capabilities and are especially skin-friendly. They are breathable, lightweight, quiet, tough, quick drying, environmentally friendly, and easy to care for.



MEN'S CAMOUFLAGE

ASKOM
FLEECE JACKET

DEMORPHING

The new DEMORPHING® collection cancels out the laws of perception and provides hunters with unimaginable opportunities. We guarantee a surface structure that optically dissolves the hunter into their environment.

Nature has provided wild game with warning instincts on several sensory levels. Their visual perception is very different from the human eye. This is why camouflage is such an important factor for hunting, and we pride ourselves in the fact that our DEMORPHING® camouflage affects a variety of species.

Until now, perceptual research was only aware of three dimensions for arranging camouflage patterns: form, color, and space. With the DEMORPHING® collection, we've created a way to make hunters disappear completely. We've added the factors of time and motion to the existing equation of form, color, and shape to create the DEMORPHING® principle. This gives you a decisive advantage over wild game.

ONTARIO
ALL SEASON
PANTS

WOMEN'S CAMOUFLAGE

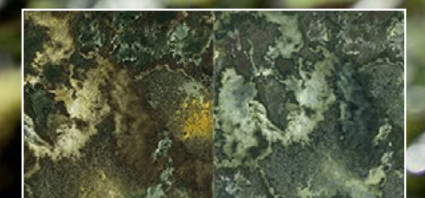
WASILLA
FLEECE BALACLAVA

CALGARY
FLEECE JACKET

HEX
ROX
PROTECTORS

This special brand has reinforced fabric and high-stretch characteristics, while maintaining the abrasion-resistance standards and thermal functionality. Incredibly comfortable and soft to the touch all year round.

BRANDFORD
ALL SEASON
PANTS



WOODLAND

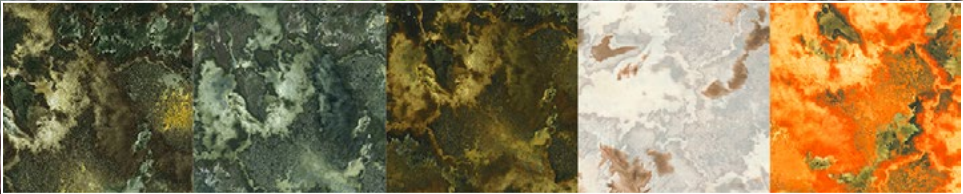
MOUNTAIN

NET WEAR



The X JAGD Net Wear collection is a unique hunting solution made from a lightweight and silent net material. It's designed with the DEMORPHING® principle in mind and can achieve full body camouflage. Each piece is able to be worn over any outfit and can be packed away to a small, compact size. This collection is ideal for hunters on-the-go or for warmer hunting conditions.

DEMORPHING



WOODLAND MOUNTAIN SAVANNA* TUNDRA* FLASH*

*COLOR OPTIONS AVAILABLE THROUGH SPECIAL ORDER

ACCESSORIES





THE BRAND MAKES
THE DIFFERENCE

CORVUS
DEFENSIO
MERKEL 




JAGDHUND
XJAGD



STEYR ARMS USA

2530 Morgan Road
Bessemer, AL 35022

P 205.417.8644

F 205.417.8647

Steyr-Arms.com/US

**CORVUS
DEFENSIO**

MERKEL 


JAGDHUND

XJAGD

*Steyr Arms is the exclusive importer of Steyr, Merkel, JAGDHUND, X JAGD,
and Corvus Defensio products in the USA.*